

INSTRUCTIONS

CNC machined aluminum tactical bull-pup stock for Ruger™ 10/22 rifle, mfg by Jim Bunting

BEFORE WORKING ON ANY FIREARM, BE SURE THAT THE FIREARM IS UNLOADED!

1. Using a 5/32" Allen wrench, remove the 6 bolts holding the upper stock and lower stock together.
2. Using a 3/16" Allen wrench, remove the 2 bolts from the bottom of the plastic butt assembly (located at the bottom, remove both plastic pieces as one unit). When removing the butt assembly, note that there is a spring going through the back of the stock. This spring is to ensure that, after firing, the linkage resets so that the factory trigger catches the sear for following shots. It will function without this but no extensive reliability testing has been done.
3. Using a 3/32" Allen wrench, remove the 2 bolts holding the trigger pull plate to the vertical linkage bar.
4. Now, insert your Ruger™ 10/22 receiver and barrel and install the factory take-down screw into the hole in the bottom of the stock. Note that at this step you may need to center the factory safety selector so that it slides in easily. There is some front-to-back adjustment with the receiver. Tighten the trigger pull plate first then adjust the receiver so the trigger just comes in contact with the pull plate. Once this is achieved you can tighten the take-down screw securing the receiver.
5. Once the receiver and barrel are installed, re-install the trigger pull plate and make the bolts a little more than snug. And for those of you who like to over-tighten things, this is aluminum and these are small bolts so don't get carried away. I will not be responsible for stripped out holes or broken bolts.
6. Now you can re-install the butt assembly. Make sure that the spring goes back into the recessed hole in the butt pad. Also, these bolts need only be tight (not over-tight!). The plastic can deform in the counter-bore if too much pressure is used.
7. Now, re-install the upper stock housing and insert the 6 bolts making sure that these also are just a little more than snug.

Your new bull-pup stock is now ready to take out and shoot! Please enjoy responsibly.

Any feedback after use would be greatly appreciated. Please email me with any reviews, comments, or questions.

Thank you very much,

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Disclaimer:

Enjoy but please be responsible! Firearms are not dangerous in and of themselves, however, any and all firearms can be dangerous when misused and extreme care and common sense must be exercised, if available. If not available, please refrain from the use of any and all firearms, automobiles or heavy equipment, as you or anyone nearby may be subject to severe injury or death. In fact, if common sense is not available, please don't do anything but sit in your home and drool.

The JBM-22 stock has been designed for use with the 18 1/2" factory barrel or longer bull barrel. In this configuration the rifle falls above the minimum length of 26". If you are to be using a barrel that is 16" in length you will need to do one of two things: either (1) purchase the optional Butt Pad Spacer, which results in an overall length of 26.12" when installed, or (2) register your rifle as A.O.W. (Any Other Weapon) with the BATFE. If you install a shorter barrel without the available butt pad spacer, the rifle may not meet the minimum requirements for legal rifle length and you will have an illegal firearm. If you choose to do this it is at your own risk and I, Jim Bunting, WILL NOT be held responsible. It is up to you, not me, to keep you out of trouble! Also, note that with a bullpup configuration the business end of the barrel is closer to you so be careful not to get your hand or any other part of your body in front of the firearm when it is in use!

For those of you with plenty of common sense, this disclaimer was not meant to make you feel stupid. In fact, it is not meant for you at all. It is meant for those who have to be told to be smart and who may not use good judgment in general and especially while using firearms, or act in other irresponsible ways. For those of you who tend to push the limits or make stupid decisions, don't. Someone often gets hurt or, when firearms are involved, gets killed.

This stock is purchased as a "private sale" with no warranty, guarantee, or return policy. However, it is my intention to have as many happy shooters as humanly possible, so I will do my best to respond to your questions and concerns quickly. If you have any grievances or problems with your stock I will do my best to remedy them in a timely manner. Thank you.